





who we are

It's how you see the world. We stand out as one of the select few luxury steel door and window manufacturers in North America that are dedicated solely to the fabrication of steel windows and doors. Crafting custom, enduring designs for interiors and exteriors. Elevating residential and commercial spaces with long lasting quality.

Bliss Nor-Am, one of North America's most established steel window and door manufacturers, specializes in manufacturing top-tier custom steel products that cater to the standards of our discerning clientele. Our commitment to quality ensures that every design and creative vision is flawlessly realized. When you reach out to us, you'll engage with a dedicated team closely supervised by the business owners, ready to address all your questions and concerns with personalized care.

Wine rooms come in all shapes and sizes, and whether you have a dedicated cellar or a feature within your living space, our team works with you to ensure a perfect fit and optimal function.



Bliss Nor-Am steel doors and windows offer long-lasting durability, resisting warping, corrosion, and daily wear. With multiple finish options, they provide a timeless, refined look that complements any collection.

Whether building new or renovating, Bliss Nor-Am is your partner in creating the ideal environment for your wines. Our team can help you choose the right steel doors and windows to match your needs and style. Contact us to discuss your vision and bring your wine room to life.

wine rooms



Our steel systems are ideal for creating striking partition walls and pantry enclosures that enhance both form and function. The slim, refined profiles offer a clean architectural look, while the strength of steel ensures long-term durability in everyday use. With profiles designed to accept a variety of glazing types, you can customize each installation to match your preferred style, level of privacy, and overall design intent. This flexibility allows our steel assemblies to integrate seamlessly into a wide range of interior environments, from contemporary spaces to more traditional settings.



partitions/pantries

offices



Bliss Nor-Am steel systems offer a refined solution for modern office partition walls, combining clean sightlines with the strength and durability of steel. Our slim profiles create a light and open feel while still providing clear separation between work areas, meeting rooms, and collaborative spaces. With flexible glazing options each partition can be tailored to achieve the right balance of transparency and aesthetics. Designed for long-term performance, our steel partitions bring a timeless, architectural look to contemporary workplace interiors.

baths

Bliss Nor-Am steel systems bring a refined, architectural touch to bathroom spaces, offering durable solutions for shower enclosures, interior partitions, and custom mirrors. Our slim steel profiles create a modern, elegant look while providing the finish protection needed for high-moisture environments. With a wide range of glazing options, each enclosure can be tailored to suit the desired style. Complemented by custom steel-framed mirrors, our products deliver a cohesive, timeless aesthetic that elevates both residential and commercial bathroom designs.



Bliss Nor-Am steel windows, doors, and storefront systems are engineered to meet the demanding performance requirements of commercial environments. Our steel frames offer exceptional strength, security, and longevity, making them ideal for high-traffic spaces such as retail stores, offices, hospitality venues, and beyond. With slim sightlines and customizable profiles, our systems deliver a clean, modern aesthetic without compromising durability. Designed to resist warping, corrosion, and environmental wear, our steel assemblies provide long-term reliability and reduced maintenance. A wide range of glazing options and finishes allows full design flexibility, whether the project requires enhanced thermal performance, increased security, fire-rated assemblies, or custom architectural styling.



commercial

Series	Suggested Applications					Glazing Bead Type	Glass Thickness	Finish
	Exterior***	Interior Partition	Wine Room	Shower	Walk-in fridge			

T5000 Series (1 1/2" Muntin Size) <i>Thermally Broken</i>	✓		✓		✓	CLIP-ON	1 1/4"	Powder Coat
	✓		✓		✓	SQUARE CLIP-ON	1"	
	✓		✓		✓	SLOPED CLIP-ON	1"	

W20 Series (1 1/8" Muntin Size) <i>Non-Thermally Broken</i>	✓	✓	✓	✓		SQUARE SNAP-ON	1/4", 1/2", 5/8"	Baked on Enamel Baked on Enamel Over Hot Dipped Galvanized Baked on Enamel Over E-Coat Powder Coat
	✓	✓	✓	✓		SLOPED SNAP-ON	1/4", 1/2", 5/8"	
	✓	✓	✓	✓		PUTTY	1/4", 1/2", 5/8"	
	✓	✓	✓	✓		SCREW ON ANGLE	1/4", 3/8"	

P4000 Series (1 3/8" Muntin Size) <i>Non-Thermally Broken</i>	✓	✓	✓	✓		SQUARE SNAP-ON	1/4", 1/2", 7/8"	Baked on Enamel Baked on Enamel Over Hot Dipped Galvanized Baked on Enamel Over E-Coat Powder Coat
	✓	✓	✓	✓		SLOPED SNAP-ON	1/4", 1/2", 7/8"	
	✓	✓	✓	✓		CLIP-ON	1"	
	✓	✓	✓	✓		SCREW ON ANGLE	1/4", 1/2", 3/4"	

Historic/Industrial (13/16" Muntin Size) <i>Non-Thermally Broken</i>	✓	✓	✓	✓		SLOPED SNAP-ON	1/4"	Baked on Enamel Baked on Enamel Over Hot Dipped Galvanized Powder Coat
	✓	✓	✓	✓		SQUARE SNAP-ON	4mm	
	✓	✓	✓			SILICONE	1/4", 1/2"	

W20TE Series (1 1/2" Muntin Size) <i>Thermally Enhanced</i>	✓		✓		✓	SCREW ON PRESSURE PLATE	1"	Baked on Enamel Powder Coat Baked on Enamel Over Hot Dipped Galvanized
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*** CONSULT FACTORY FOR THERMAL REQUIREMENTS
 NOTE: FOR PLATING FINISH PLEASE CONSULT FACTORY

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